

BIOTHANE

POMETHANE®: Sustainable and profitable

POMETHANE® provides an immediate opportunity to improve your environmental performance toward a responsible model of sustainable production.

Together we can explore the possibilities of optimizing the energy use and maximize the biogas production.

Energy-producing wastewater treatment plants are the future, but it is important to take the right steps forward.

For further information, please contact our teams.

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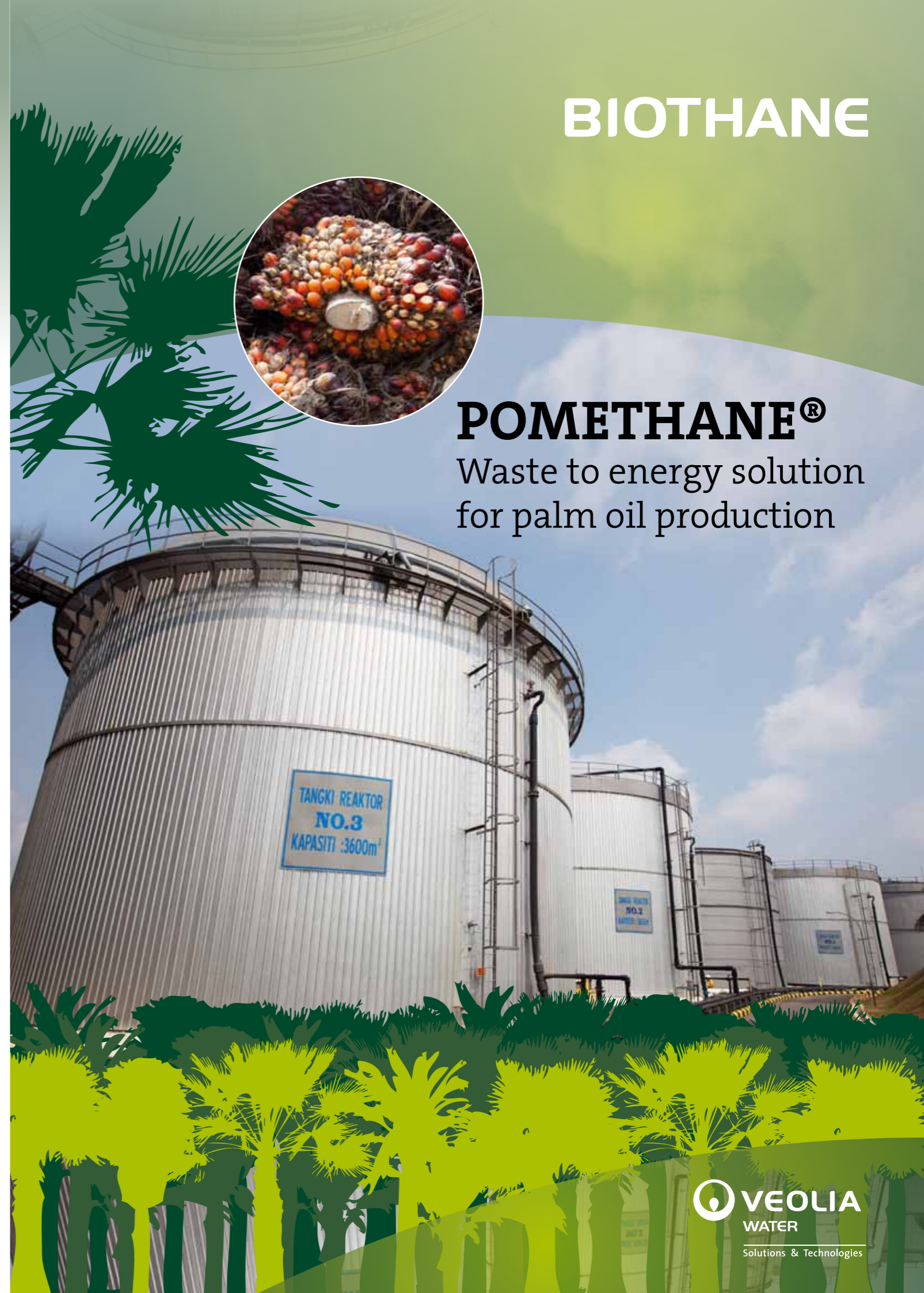
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BIOTHANE



POMETHANE®

Waste to energy solution
for palm oil production





❖ Affordable & efficient palm oil mills effluents treatment

POMETHANE® is an **anaerobic thermophilic digestion** process which **maximizes the yield of biogas production** and offers an attractive solution for the treatment of **high concentrated and hot water streams**.

This new technology developed by Veolia Water Solutions & Technologies' subsidiary Biothane, treats efficiently palm oil mills effluents (POME) thanks to an optimized process design that operates at higher loading rates compared to conventional mesophilic digester or lagoon system.

❖ Attractive business model

Veolia offers long term financing and operation of the plant through a BOT (Build Operate Transfer) arrangement or undertake the Operation and Maintenance of the completed plant providing strong

❖ Converting POME to energy

As best practice application for managing palm oil industrial wastewater, the process captures the methane from the waste organic matter to run a gas engine to **generate electricity**.

An alternative option is to burn the biogas in a boiler to **generate steam and hot water**.



The technology's **economic viability** and the **dramatic reduction of the environmental impact** hold out the potential to revolutionize the palm oil industry wastewater treatment practices.

"Through POMETHANE®, we help you to meet your operational, economic and environmental challenges"



Effective biogas treatment

operational guarantees of continuing performance of your wastewater treatment and energy production assets.

- ▶ Use the energy produced with the biogas plant for your mill production and staff quarters
- ▶ Generate revenue through the sale of excess electricity back to the grid



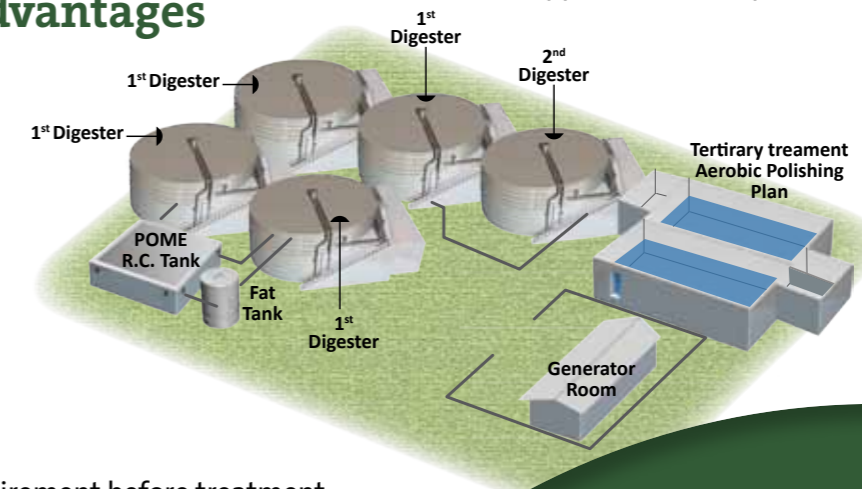
❖ Reducing your environmental impact

POMETHANE® is specially designed to reduce the impact of your activities since the energy is produced from a **renewable source** and producing biogas as an **energy source is CO₂ neutral**.

We help you to meet stringent environmental regulations and minimize the river and soil pollution.

The combination of POMETHANE® with a tertiary treatment step opens up additional value creation potential through the **reuse of water for irrigation** and the application of surplus biomass as **fertilizer**.

❖ Main advantages



- ▶ No cooling requirement before treatment
- ▶ Operation of the plant at a temperature of 52-55°C
- ▶ Highest biogas yield
- ▶ Significantly shorter retention time
- ▶ Compact design & small footprint
- ▶ Safe & reliable process design
- ▶ Renewable energy production
- ▶ Minimization of the environmental pollution

❖ A fully implemented solution

... FELDA: Serting Hilir palm oil mill, Malaysia
Treatment of 770 m³/day of Palm Oil Mill Effluent
(Capacity of 60 tonnes/hour FFB)

SOLUTION

- ▶ POMETHANE® thermophilic anaerobic digestion process is combined with an aerobic polishing plant

BENEFITS

- ▶ The plant is fully automated and generates 1.2 MW/day of electricity
- ▶ The electricity is supplied 24/7 to the mill production site and is also connected to the local energy provider
- ▶ Highly efficient treatment process with a COD removal exceeding 90%
- ▶ Significant reduction of greenhouse gas emissions

